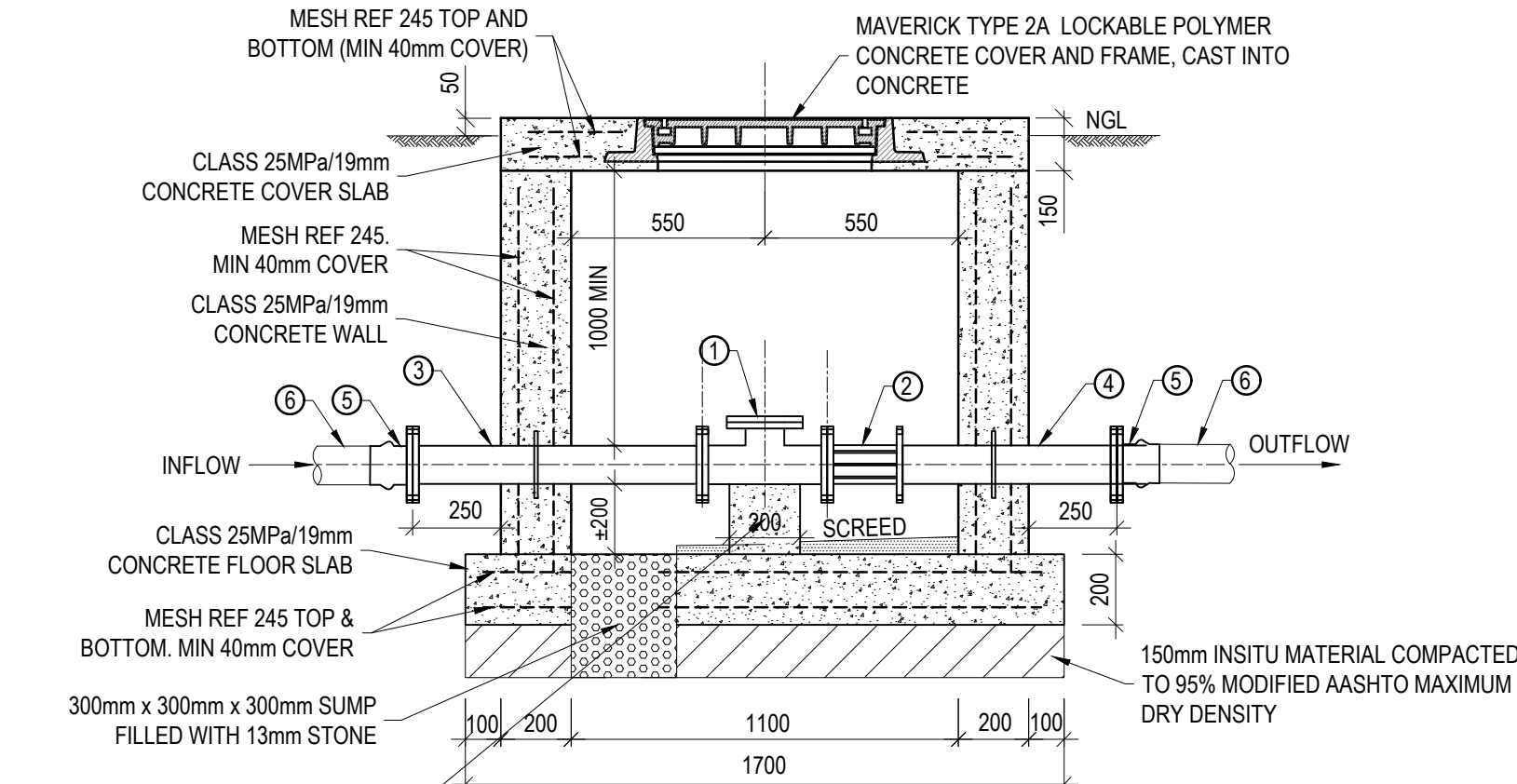
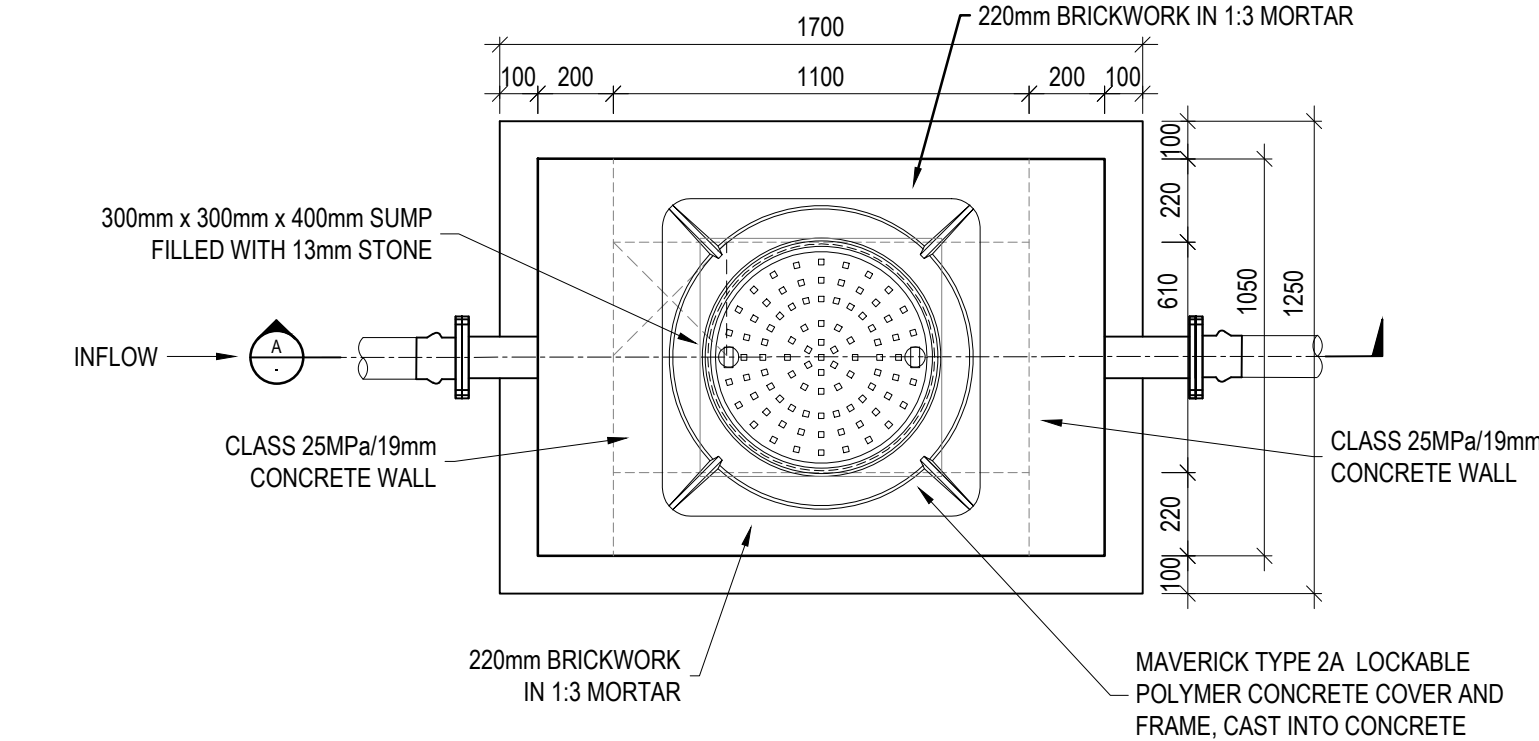




SECTION A-A: NON-RETURN VALVE CHAMBER

(ILLUSTRATION FOR 110mm DIAMETER PIPE)



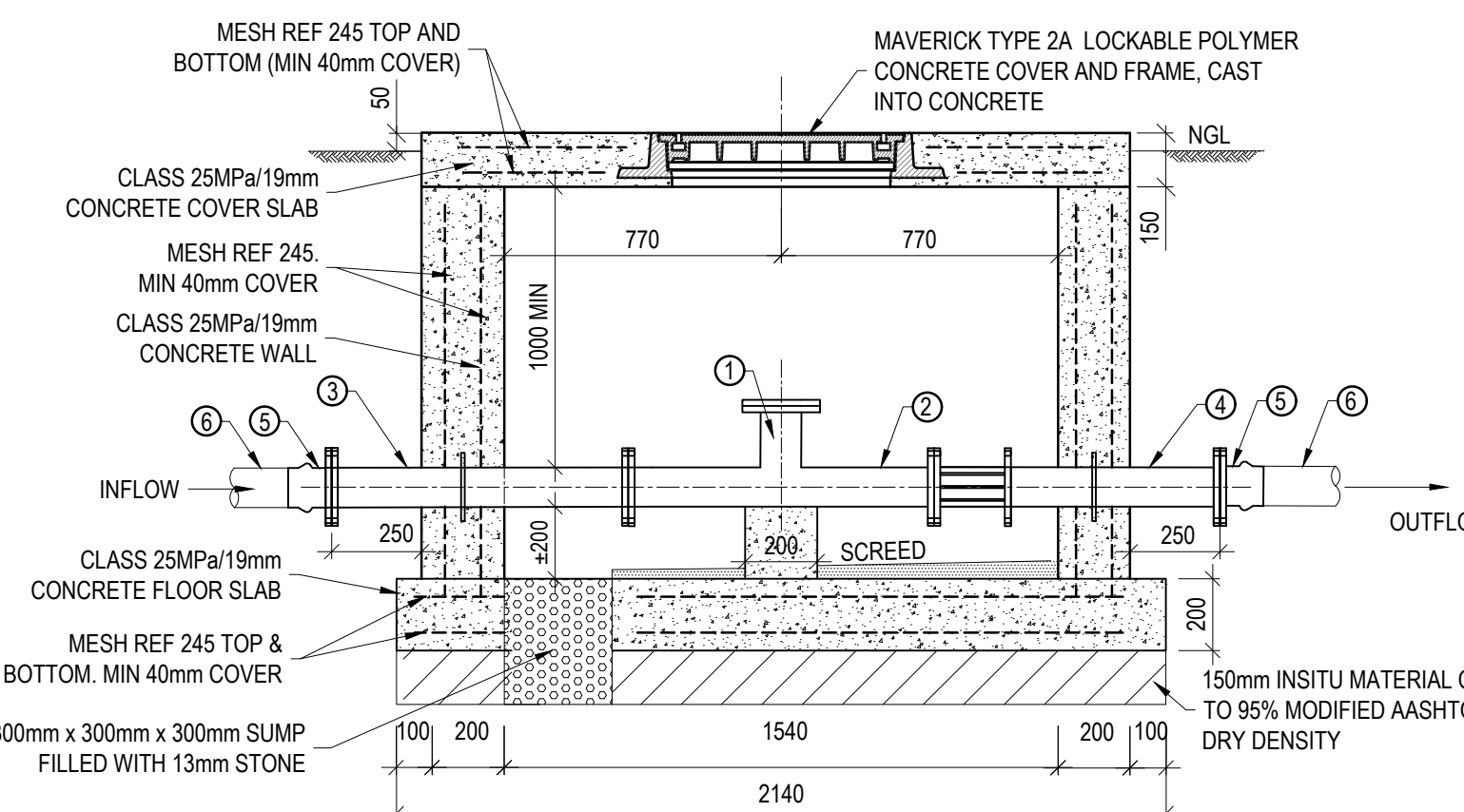
PLAN VIEW: NON-RETURN VALVE CHAMBER

(ILLUSTRATION FOR 110mm DIAMETER PIPE)

TYPICAL NON-RETURN VALVE CHAMBER DETAIL

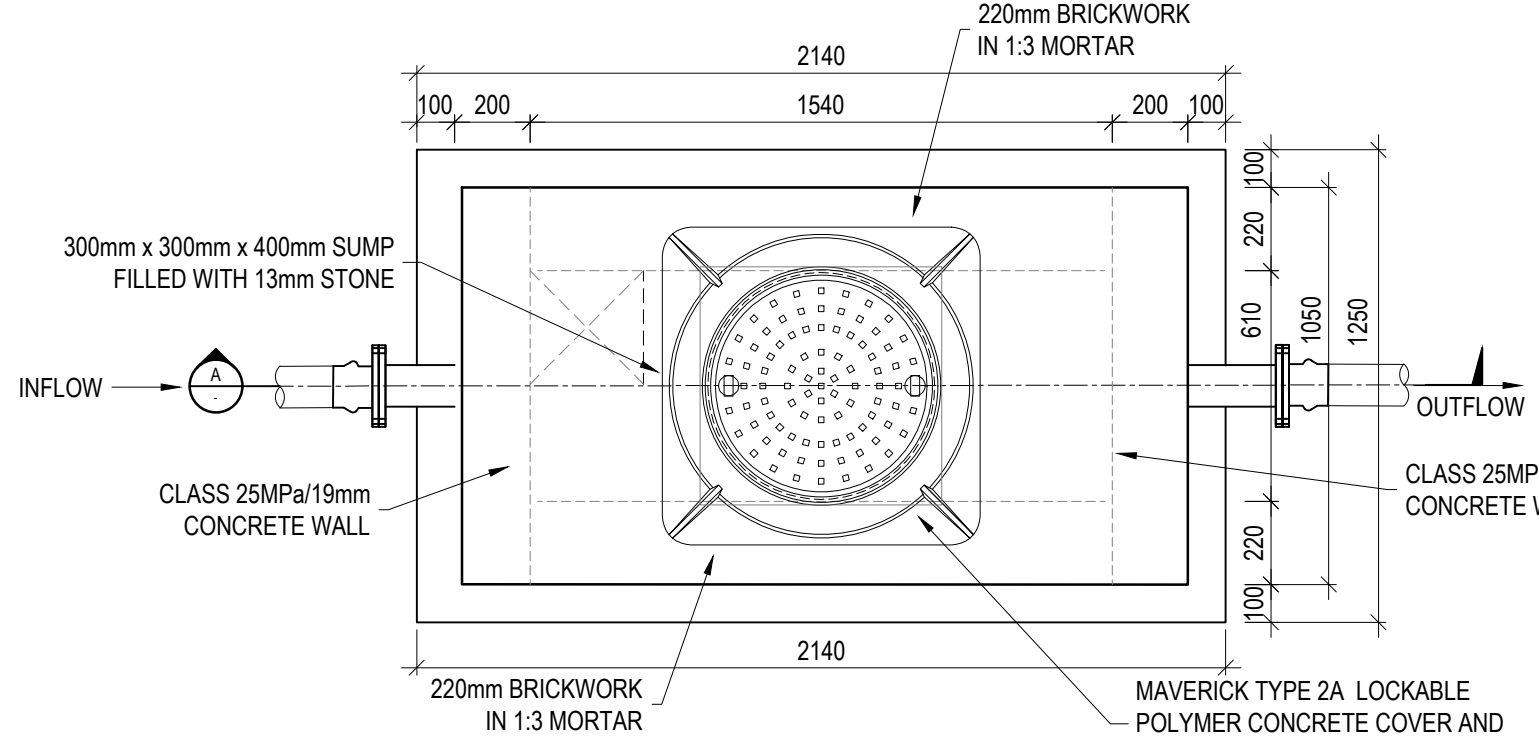
(FOR 110mm, 160mm AND 200mm DIAMETER PIPES)

SCALE 1:20



SECTION A-A: NON-RETURN VALVE CHAMBER

SCALE 1:20



PLAN VIEW: NON-RETURN VALVE CHAMBER

SCALE 1:20

TYPICAL NON-RETURN VALVE CHAMBER DETAIL

(FOR 250mm AND 315mm DIAMETER PIPES)

LEGEND (NON-RETURN VALVE CHAMBER) - 110mm DIAMETER PIPES:

- 110mm FLANGED NON-RETURN-VALVE (AVK OR SIMILAR APPROVED).
- 110mm VIKING JOHNSON FLANGED ADAPTOR.
- 100mm NB FLANGED MEDIUM DUTY STEEL PIPE, 822.5mm FACE TO FACE WITH PUDDLE FLANGE 350mm FROM ONE FACE, CAST INTO WALL.
- 100mm NB MEDIUM DUTY STEEL PIPE, 836mm LONG, FLANGED ONE END ONLY, WITH PUDDLE FLANGE 350mm FROM FLANGED END, CAST INTO WALL.
- 110mm FLANGE ADAPTOR FOR uPVC PIPES (CAST IRON).
- 110mm uPVC PIPES.

LEGEND (NON-RETURN VALVE CHAMBER) - 160mm DIAMETER PIPES:

- 160mm FLANGED NON-RETURN-VALVE (AVK OR SIMILAR APPROVED).
- 160mm VIKING JOHNSON FLANGED ADAPTOR.
- 150mm NB FLANGED MEDIUM DUTY STEEL PIPE, 812.5mm FACE TO FACE WITH PUDDLE FLANGE 350mm FROM ONE FACE, CAST INTO WALL.
- 150mm NB MEDIUM DUTY STEEL PIPE, 826mm LONG, FLANGED ONE END ONLY, WITH PUDDLE FLANGE 350mm FROM FLANGED END, CAST INTO WALL.
- 160mm FLANGE ADAPTOR FOR uPVC PIPES (CAST IRON).
- 160mm uPVC PIPES.

LEGEND (NON-RETURN VALVE CHAMBER) - 200mm DIAMETER PIPES:

- 200mm FLANGED NON-RETURN-VALVE (AVK OR SIMILAR APPROVED).
- 200mm VIKING JOHNSON FLANGED ADAPTOR.
- 200mm NB FLANGED MEDIUM DUTY STEEL PIPE, 812.5mm FACE TO FACE WITH PUDDLE FLANGE 350mm FROM ONE FACE, CAST INTO WALL.
- 200mm NB MEDIUM DUTY STEEL PIPE, 866mm LONG, FLANGED ONE END ONLY, WITH PUDDLE FLANGE 350mm FROM FLANGED END, CAST INTO WALL.
- 200mm FLANGE ADAPTOR FOR uPVC PIPES (CAST IRON).
- 200mm uPVC PIPES.

NON-RETURN VALVE CHAMBER - NOTES:

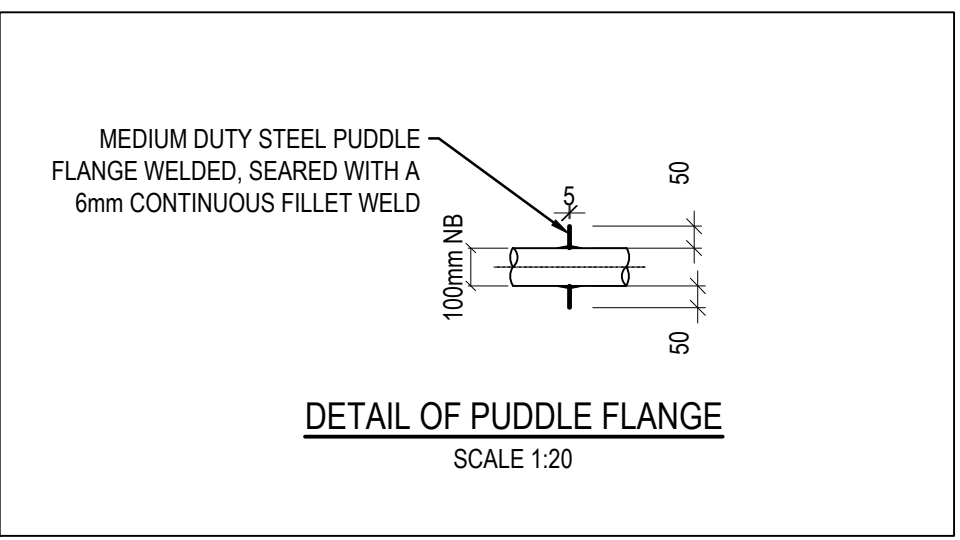
- STRUCTURE:**
- BRICKWORK SHALL BE 230mm THICK.
 - ALL BRICKWORK SHALL BE LAID IN STRETCHER BOND.
 - ALL BRICKS SHALL BE HARD BURNT CLAY UNITS ENGINEERING GRADE BRICKS TO SABS 227 MASONRY NFE14 - COLOUR TO BE APPROVED BY THE ENGINEER.
- PIPEWORK:**
- ALL UNDERGROUND STEEL PIPEWORK, SPECIALS AND FITTINGS SHALL BE WRAPPED WITH DENSO TAPE AFTER APPLYING A LAYER OF DENSO PASTE IN ORDER TO FILL ALL VOIDS.
 - ALL FLANGES SHALL BE DRILLED TO SABS 1123/1600/3 AND ALL BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL GRADE 316 AND SHALL COMPLY WITH EN ISO 3506-A4.
 - GASKETS SHALL BE 3mm RUBBER INSERTION GASKETS AND COVER THE FULL FACE OF FLANGE.
 - ALL STEEL AND CAST IRON PIPES, VALVES, SPECIALS AND FITTINGS SHALL BE RILSAN COATED BY AN APPROVED APPLICATOR.
 - ALL STEEL PIPES AND FITTINGS UP TO 150mm NB SHALL BE MEDIUM DUTY STEEL PIPES TO SABS 62 WITH HEAVY DUTY GALVANIZING AND PROTECTIVE COATINGS, AND SHALL BE FLANGED.
 - ONLY GRADE 316-A4 STAINLESS STEEL BOLTS, NUTS AND WASHERS SHALL BE USED.

LEGEND (NON-RETURN VALVE CHAMBER) - 250mm DIAMETER PIPES:

- 250mm FLANGED NON-RETURN-VALVE (AVK OR SIMILAR APPROVED).
- 250mm VIKING JOHNSON FLANGED ADAPTOR.
- 250mm NB FLANGED MEDIUM DUTY STEEL PIPE, 807.5mm FACE TO FACE WITH PUDDLE FLANGE 350mm FROM ONE FACE, CAST INTO WALL.
- 250mm NB MEDIUM DUTY STEEL PIPE, 911mm LONG, FLANGED ONE END ONLY, WITH PUDDLE FLANGE 350mm FROM FLANGED END, CAST INTO WALL.
- 250mm FLANGE ADAPTOR FOR uPVC PIPES (CAST IRON).
- 250mm uPVC PIPES.

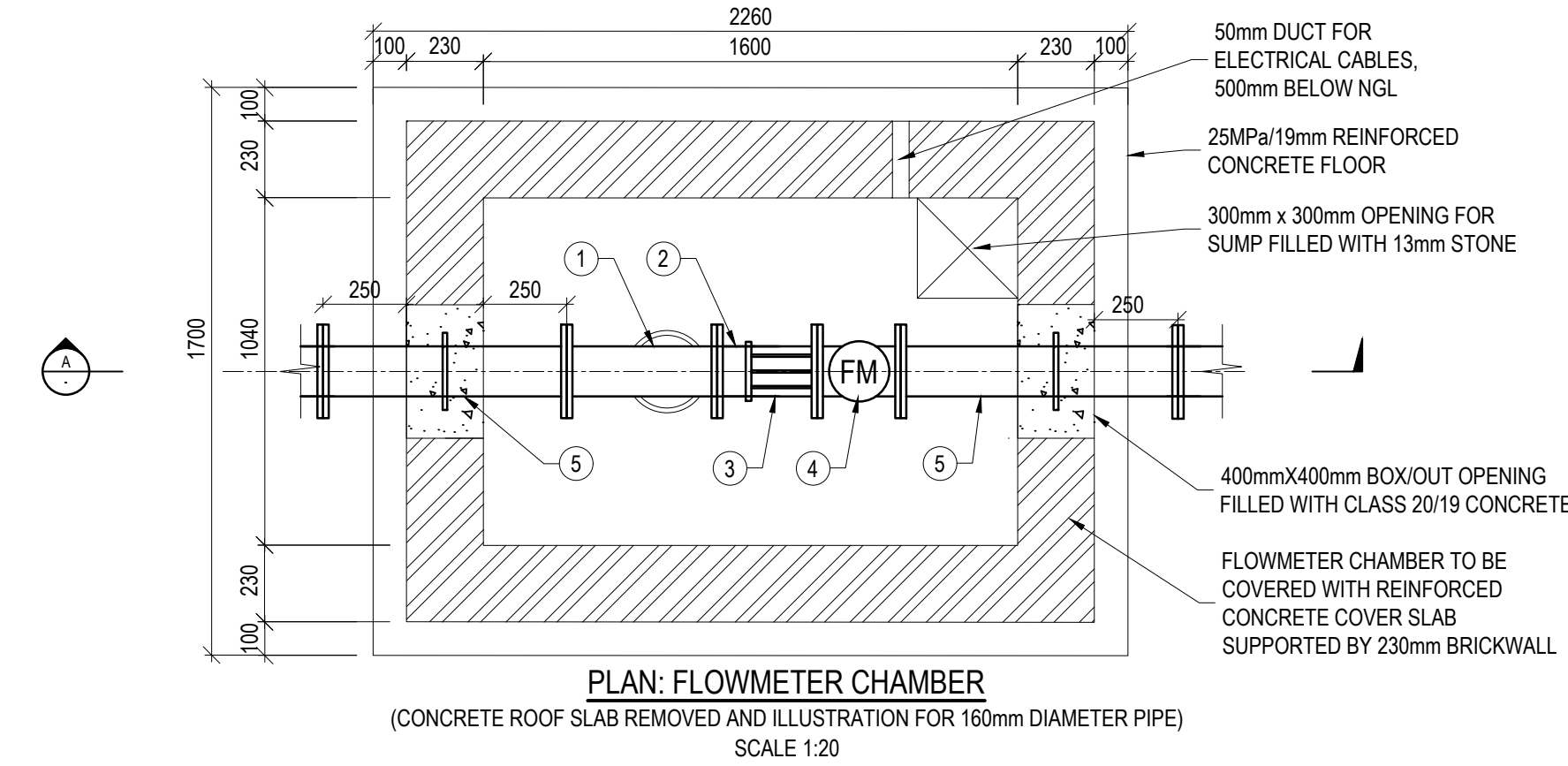
LEGEND (NON-RETURN VALVE CHAMBER) - 315mm DIAMETER PIPES:

- 315mm FLANGED NON-RETURN-VALVE (AVK OR SIMILAR APPROVED).
- 315mm VIKING JOHNSON FLANGED ADAPTOR.
- 300mm NB FLANGED MEDIUM DUTY STEEL PIPE, 770mm FACE TO FACE WITH PUDDLE FLANGE 350mm FROM ONE FACE, CAST INTO WALL.
- 300mm NB MEDIUM DUTY STEEL PIPE, 936mm LONG, FLANGED ONE END ONLY, WITH PUDDLE FLANGE 350mm FROM FLANGED END, CAST INTO WALL.
- 315mm FLANGE ADAPTOR FOR uPVC PIPES (CAST IRON).
- 315mm uPVC PIPES.



DETAIL OF PUDDLE FLANGE

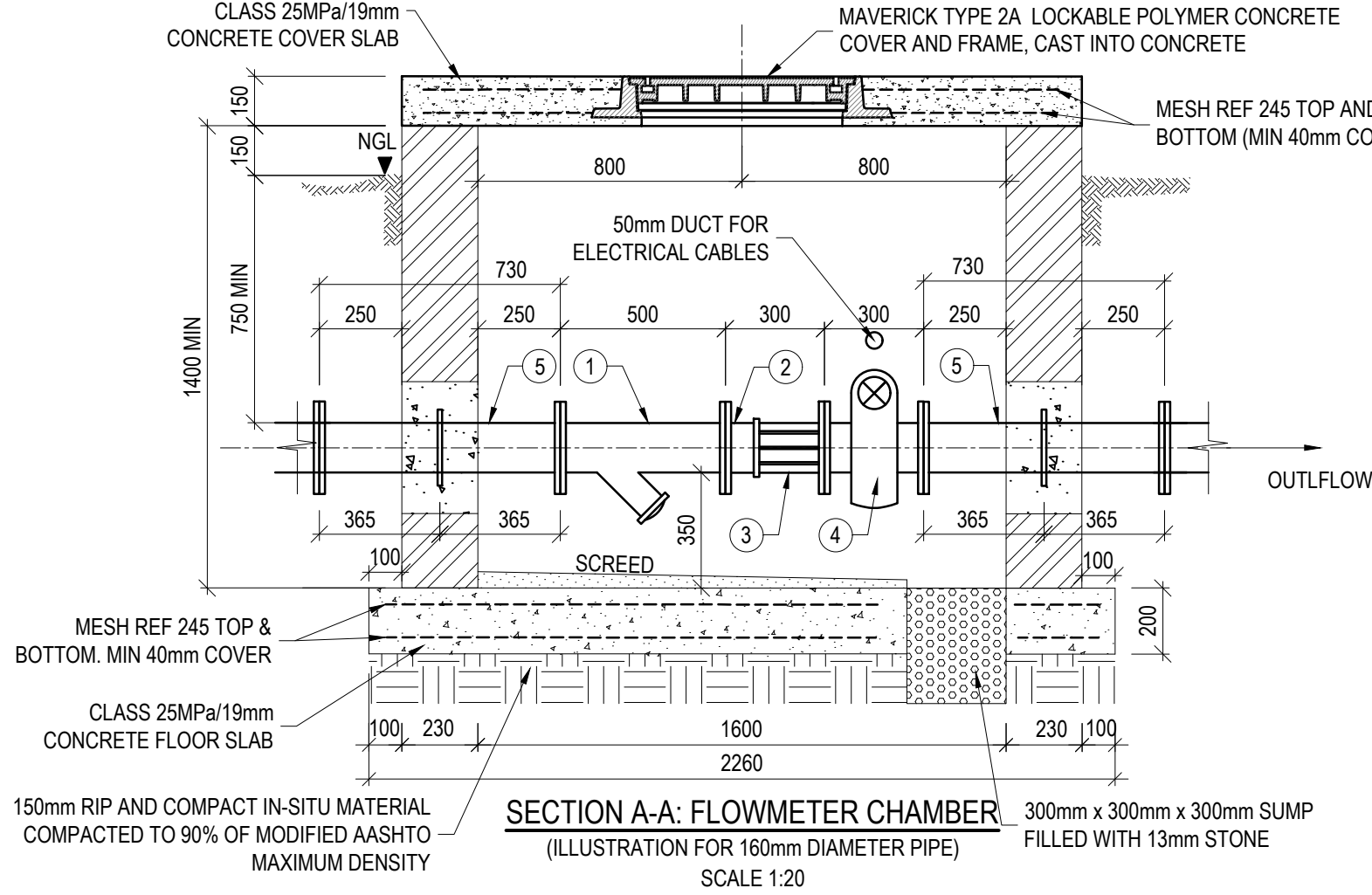
SCALE 1:20



PLAN: FLOWMETER CHAMBER

(CONCRETE ROOF SLAB REMOVED AND ILLUSTRATION FOR 160mm DIAMETER PIPE)

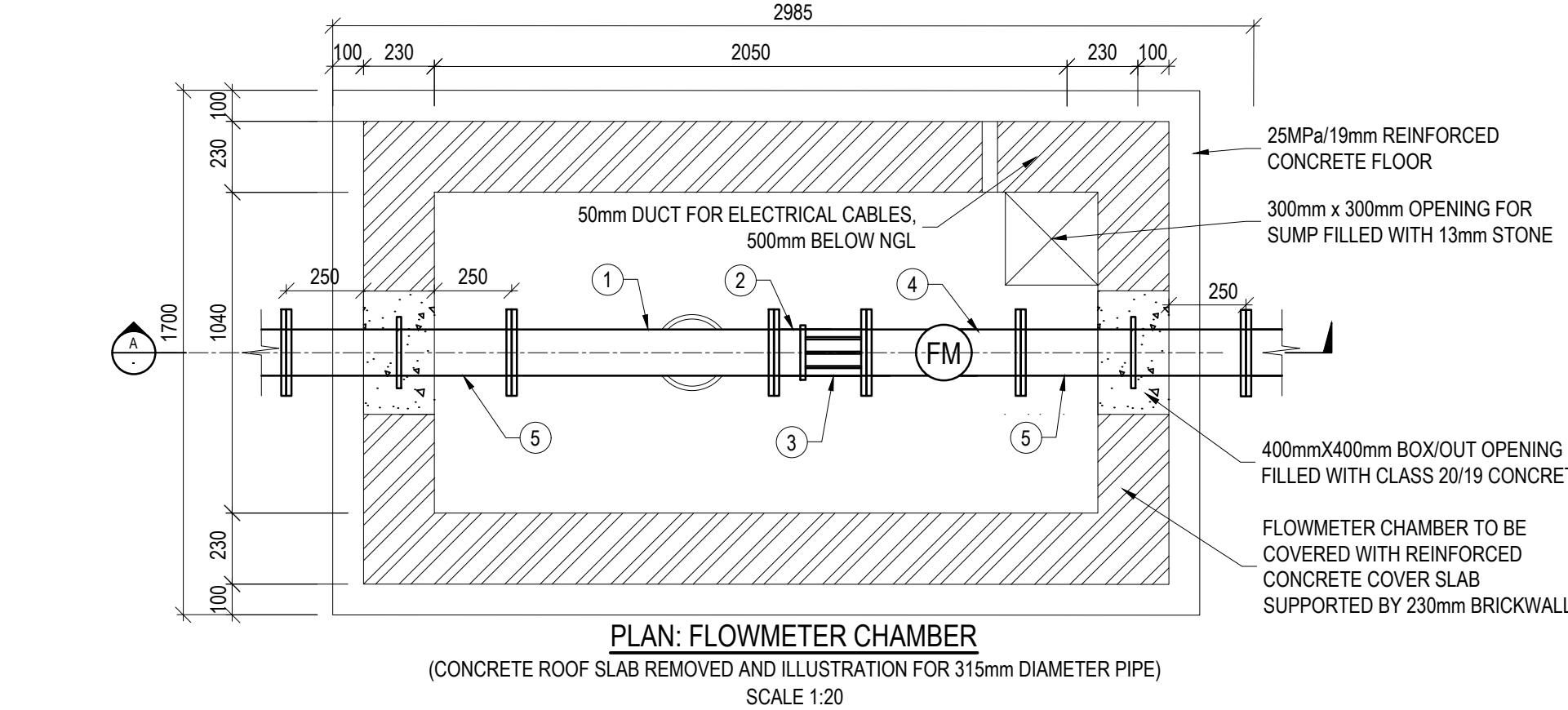
SCALE 1:20



SECTION A-A: FLOWMETER CHAMBER

(ILLUSTRATION FOR 160mm DIAMETER PIPE)

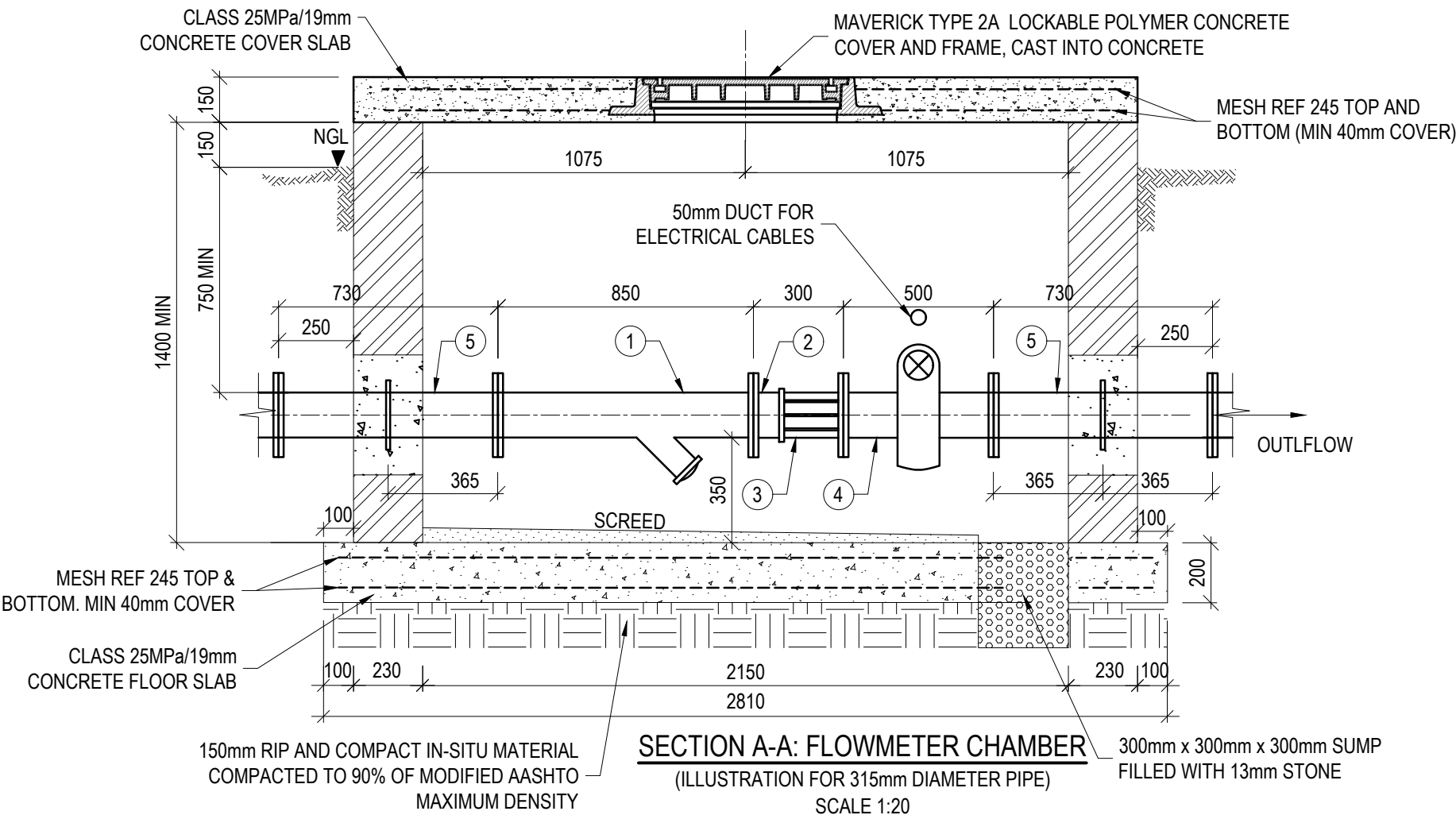
SCALE 1:20



PLAN: FLOWMETER CHAMBER

(CONCRETE ROOF SLAB REMOVED AND ILLUSTRATION FOR 315mm DIAMETER PIPE)

SCALE 1:20



SECTION A-A: FLOWMETER CHAMBER

(ILLUSTRATION FOR 315mm DIAMETER PIPE)

SCALE 1:20

LEGEND (FLOWMETER CHAMBER) - 110mm DIAMETER PIPE:

- 100mm NB FLANGED Y-STRAINER.
- 100mm NB MEDIUM DUTY STEEL PIPE, 300mm FACE TO END, FLANGED ONE END ONLY.
- 110mm VIKING JOHNSON FLANGE ADAPTOR.
- 100mm NB FLANGED MECHANICAL FLOWMETER.
- 100mm NB MEDIUM DUTY STEEL PIPE, 730mm FACE TO FACE, FLANGED BOTH ENDS COMPLETE WITH PUDDLE FLANGE 365mm FROM ONE FACE.

LEGEND (FLOWMETER CHAMBER) - 160mm DIAMETER PIPE:

- 150mm NB FLANGED Y-STRAINER.
- 150mm NB MEDIUM DUTY STEEL PIPE, 300mm FACE TO END, FLANGED ONE END ONLY.
- 160mm VIKING JOHNSON FLANGE ADAPTOR.
- 150mm NB FLANGED MECHANICAL FLOWMETER.
- 150mm NB MEDIUM DUTY STEEL PIPE, 730mm FACE TO FACE, FLANGED BOTH ENDS COMPLETE WITH PUDDLE FLANGE 365mm FROM ONE FACE.

LEGEND (FLOWMETER CHAMBER) - 200mm DIAMETER PIPE:

- 200mm NB FLANGED Y-STRAINER.
- 200mm NB MEDIUM DUTY STEEL PIPE, 300mm FACE TO END, FLANGED ONE END ONLY.
- 200mm VIKING JOHNSON FLANGE ADAPTOR.
- 200mm NB FLANGED MECHANICAL FLOWMETER.
- 200mm NB MEDIUM DUTY STEEL PIPE, 730mm FACE TO FACE, FLANGED BOTH ENDS COMPLETE WITH PUDDLE FLANGE 365mm FROM ONE FACE.

TYPICAL FLOWMETER CHAMBER DETAIL

(FOR 110mm, 160mm AND 200mm DIAMETER PIPES)

FLOWMETER CHAMBER - NOTES:

- STRUCTURE:**
- BRICKWORK SHALL BE 230mm THICK.
 - ALL BRICKWORK SHALL BE LAID IN STRETCHER BOND.
 - ALL BRICKS SHALL BE HARD BURNT CLAY UNITS ENGINEERING GRADE BRICKS TO SABS 227 MASONRY NFE14 - COLOUR TO BE APPROVED BY THE ENGINEER.
- PIPEWORK:**
- ALL UNDERGROUND STEEL PIPEWORK, SPECIALS AND FITTINGS SHALL BE WRAPPED WITH DENSO TAPE AFTER APPLYING A LAYER OF DENSO PASTE IN ORDER TO FILL ALL VOIDS.
 - ALL FLANGES SHALL BE DRILLED TO SABS 1123/1600/3 AND ALL BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL GRADE 316 AND SHALL COMPLY WITH EN ISO 3506-A4.
 - GASKETS SHALL BE 3mm RUBBER INSERTION GASKETS AND COVER THE FULL FACE OF FLANGE.
 - ALL STEEL AND CAST IRON PIPES, VALVES, SPECIALS AND FITTINGS SHALL BE RILSAN COATED BY AN APPROVED APPLICATOR.
 - ALL STEEL PIPES AND FITTINGS UP TO 150mm NB SHALL BE MEDIUM DUTY STEEL PIPES TO SABS 62 WITH HEAVY DUTY GALVANIZING AND PROTECTIVE COATINGS, AND SHALL BE FLANGED.
 - ONLY GRADE 316-A4 STAINLESS STEEL BOLTS, NUTS AND WASHERS SHALL BE USED.

LEGEND (FLOWMETER CHAMBER) - 250mm DIAMETER PIPE:

- 250mm NB FLANGED Y-STRAINER.
- 250mm NB MEDIUM DUTY STEEL PIPE, 300mm FACE TO END, FLANGED ONE END ONLY.
- 250mm VIKING JOHNSON FLANGE ADAPTOR.
- 250mm NB FLANGED MECHANICAL FLOWMETER.
- 250mm NB MEDIUM DUTY STEEL PIPE, 730mm FACE TO FACE, FLANGED BOTH ENDS COMPLETE WITH PUDDLE FLANGE 365mm FROM ONE FACE.

LEGEND (FLOWMETER CHAMBER) - 315mm DIAMETER PIPE:

- 300mm NB FLANGED Y-STRAINER.
- 300mm NB MEDIUM DUTY STEEL PIPE, 300mm FACE TO END, FLANGED ONE END ONLY.
- 315mm VIKING JOHNSON FLANGE ADAPTOR.
- 300mm NB FLANGED MECHANICAL FLOWMETER.
- 300mm NB MEDIUM DUTY STEEL PIPE, 730mm FACE TO FACE, FLANGED BOTH ENDS COMPLETE WITH PUDDLE FLANGE 365mm FROM ONE FACE.

TYPICAL FLOWMETER CHAMBER DETAIL

(FOR 250mm AND 315mm DIAMETER PIPES)